



Plowman Brothers Ltd
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Vacancy: CNC Machinist Setter/ Operator

Plowman Brothers Ltd are a family-run business just outside of Sutton on the Forest, York. We specialize in the manufacture of Livestock Transportation equipment, water treatment and premium agricultural products. We also undertake bespoke fabrication projects across a wide range of sectors.

Our facility houses modern equipment including, CNC Laser & Plasma profilers, Press brake, Lathe and Milling equipment. As well as pulse synergic welders and a large commercial paint booth. We work with aluminium, Plastics, mild, high strength, wear resistant and stainless steels on a daily basis to fabricate components for the products and services we offer. To find out more about Plowman Brothers Ltd, please visit our Facebook page or visit www.plowmanbrothers.com

Due to our continued expansion, we are looking for two experienced CNC Machinist setter operators to join our machine shop team. Positions are available with immediate starts available in this Key UK manufacturing industry.

Range of duties:

- Machine setup to include tool selection and setup, G Code and offline programming.
- Use of Twin spindle lathe and 4 Axis Vertical machining Centres, bar fed lathes and drilling bed.
- Operating a number of machines within a busy machine shop to produce quality components.
- Working from detailed engineering drawings.
- Lathe and milling work on modern CNC machinery.
- One offs and batch quantities.
- Machine upkeep and maintenance.

Experience:

- CNC Milling and turning experience.
- Good knowledge efficient machining techniques.
- Creating, setting and proving out programs
- Previous experience of honing programs to reduce cycle times and improve part quality.
- The ability to interpret engineering drawings
- Working unsupervised and achieving a high standard of workmanship.
- Takes pride in work, work area and machine presentation.
- Adhering to health and safety practices within the machine shop environment.
- Machine specific training will be provided.

Personal Qualities:

Enthusiastic, Self-Motivated, Organised and efficient with a strong work ethic, Punctual and reliable and takes pride in their work.

Payment/Benefits:

This is a full time, permanent position, Monday-Friday 7.30am – 4.30pm with additional hours available. Pay dependant on experience, please state salary expectations as part of your application.

28 days holiday per year, auto enrolment to pension scheme after 3 months, Weekly pay.

To apply, please send your covering letter and CV to:

Post: FAO Jack Plowman, Address as above / Email: info@plowmanbrothers.com